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01645

D350-836-019
Job Sheet 199556



Part No: D350-836-019

Job Qty: 2 pcs

Part Name: Crosstube Antenna Mount AS350 / AS355



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 8/30/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		8/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S209624



Part: D350-836-019

Job No: 199556

Serial No/Batch: S209624

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR02253SE 18/08/17 162163 STC SH13 -

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	2 pcs	8/30/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	2 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	8/30/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	8/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-836-019
 Location: _____ PPP Rev: _____
 135 - Photocopy bluefile and create labels as per PPP D350-836-019 CH001
 140 - (QC21- Final Inspection - Work Order Release)

F6022

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	511-11A
AN4-16A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	511-16A
D2732-030	Rubber Cushion - 3"	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	511-030
D4853-1	Top Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	511-121
D4854-1	Lower Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	511-122
D4855-1	Antenna Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	511-123
MS21042L4	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	511-124
NAS1149D0432J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	511-125

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-11A	4	95	0
	AN4-16A	4	398	0
	D2732-030	4	402	0
	D4853-1	2	6	0
	D4854-1	2	18	0
	D4855-1	2	8	0
	MS21042L4	8	1,422	0
	NAS1149D0432J	16	147	0

Part Specifications

Specifications could not be found.

5. PARTS LIST

Qty	Qty	Part Number	Description
X	-111	D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4853-3	ANTENNA BRACKET (REPLACES P/N G13013-3)
	2	D4853-4	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	A4853-1	BOLT
	2	A4853-2	BOLT
8	8	NAST-1000000	WASHER
4	4	MIS210-1000	LOCKNUT